

Monday, October 08, 2018

SUBJECT: Assembled In The United States of America

This letter confirms the labeling affixed to our product cartons / data nameplate, is correct
“Assembled In The United States of America”

Currently, the following American Standard models, central air conditioning and heat pumps, air handlers, gas-fired furnace, coils and packaged models are **“Assembled In The United States of America!”**

Based on currently available information regarding the Buy American provision of the American Recovery and Reinvestment Act of 2009 Section 1605, meet the requirement for domestic assembled goods. Below listed models are assembled and shipped from the United States, as defined in 2 CFR 176.70 (a)(2)(ii).

Questions	YES	NO
3. Was/were the process(es) performed in the U.S.A. (including, but not limited to assembly) complex and meaningful?	X	
a. Did the process(es) take a substantial amount of time?	X	
b. Was/were the process(es) costly?	X	
c. Did the process(es) require a particular high level skills?	X	
d. Did the process(es) require a number of different operations?	X	
e. Was substantial value added in the process(es)?	X	
If answer to at least two (2) of 3a, 3b, 3c, 3d, or 3e is “Yes”, then answer to question 3 is “Yes”.		

Residential Solutions products are assembled from a combination of fabricated, purchased and assembled components. The fabrication processes require the use of specialized equipment, machines and dies to form, spin or draw metal sheets or coils, needed for the final product. Those components are incorporated with purchased components into various assemblies to create each unique product. For all products offered, the design, fabrication, assembly and shipping processes are done at Residential Solutions manufacturing facilities located in Tyler, TX, Trenton, NJ, Vidalia, GA, Ft. Smith, AR, Lynn Haven & Panama City, FL, & St. Louis, MO.

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Outside of the United States, please place information here required legally where appropriate. For example, a number of counties by law require certain specific information to be stated on the letterhead such as a company's full legal name, a company registration number, and/or an identification number. You should check with your local controller or HR representative to be sure your letterhead is in accordance with local regulations for the relevant Ingersoll Rand company.

Assembled in the United States of America

4A7V Condensers	4A6V Heat Pumps
4A7Z Condensers	4A6Z Heat Pumps
4A7A Condensers	4A6H Heat Pumps
4A7B Condensers	4A6B Heat Pumps
4A7C Condensers	4A6C Heat Pumps
4TTB Condensers	4TWB Heat Pumps
4TTA Condensers	4TWA Heat Pumps
4TTB Condensers	4TWB Heat Pumps
2TTB Condensers	2TWB Heat Pumps
4TTM starting with serial #'s 14011 and later are Assembled in USA	
4A7L Condensers	4A6L Heat Pumps

Assembled location: 6200 Troup Highway, Tyler, TX 75707

GAM Air Handlers	A or TAM Air Handlers
GAF Air Handlers	GAT Air Handlers
TEM Air Handlers	
4TEE Air Handlers	4TEH Air Handlers
4TEC Air Handlers	4TGB Air Handlers
4TFB Air Handler	4TFE Air Handlers
GMU/V OTWH Air Handlers	

Assembled location: 712 McNatt Road, Vidalia, GA 30474

4TXC Cased Coils	4TXA Un-Cased Coils
4CXC Cased Coils	4TXF Flat Coils
4NXC Cased Coils	4NXA Un-Cased Coils
4PXC Cased Coils	4PXA Un-Cased Coils

Assembled location: 2231 E. State Street, Trenton, NJ 08619

AUHM Gas-Fired Furnaces	ADHM Gas-Fired Furnaces
AUH Gas-Fired Furnaces	ADH Gas-Fired Furnaces
AUX Gas-Fired Furnaces	ADX Gas-Fired Furnaces
S9V Gas-Fired Furnaces	S9X Gas-Fired Furnaces
S8X Gas-Fired Furnaces	
AUC Gas-Fired Furnaces	ADC Gas-Fired Furnaces
AUD Gas-Fired Furnaces	ADD Gas-Fired Furnaces
AUE Gas-Fired Furnaces	ADE Gas-Fired Furnaces

Assembled location: 2231 E. State Street, Trenton, NJ 08619

THV Oil Furnaces	TLF Oil Furnaces
TLR Oil Furnaces	TDF Oil Furnaces

Assembled location: P O Box 217, North Judson, IN 49366

4TCY Cooling Packaged Models	4TCX Cooling Packaged Models
4TCC Cooling Packaged Models	

Assembled location: 200 Aberdeen Loop, Panama City, FL 32405

Assembled location: 4811 S. Zero Street, Ft. Smith, AR 72903

Assembled in the United States of America

4WCZ Heat Pump Packaged Models
4WCY Heat Pump Packaged Models
4WCX Heat Pump Packaged Models
4WHC Heat Pump Over/Under Models

4DCZ Heat Pump Packaged Models
4DCY Heat Pump Packaged Models
4WCC Heat Pump Packaged Models

Assembled location: 200 Aberdeen Loop, Panama City, FL 32405

Assembled location: 4811 S. Zero Street, Ft. Smith, AR 72903

Assembled location: 6200 Troup Highway, Tyler, TX 75707

4Y CZ Gas Electric Packaged Models
4Y CX Gas Electric Packaged Models

4Y CY Gas Electric Packaged Models
4Y CC Gas Electric Packaged Models

Assembled location: 200 Aberdeen Loop, Panama City, FL 32405

Assembled location: 4811 S. Zero Street, Ft. Smith, AR 72903

TAYREFLN Refrigerant Lines
BAYVENT200 Side Wall Vent
TERV Energy Recovery Ventilator
BAYLOAM103 – Head Pressure Control
BAYRACK960 - Internal Filter Rack
BAYFLTR101 – 1-2” Filter Frame
BAYECON1 – 0-100% Mod Economizer
BAYWAAA05SC – Hydronic Heater
BAYWABB07SC – Hydronic Heater
BAYWACC08SC – Hydronic Heater
BAYWACC11SC – Hydronic Heater

BAYHTR13, 14 & 34 Auxiliary Heaters
BAYLEGS – Sand or Snow Legs
TAYASCT501A - Anti-Short Cycle
BAYFLTR324 - Filter Rack
BAYAIR30AVENT - Concentric Vent
BAYACCD – Hinged Filter Door
BAYACHP024A – 24 Volt Wiring Harness
BAYWVAA05SC – Hydronic Heater
BAYWVBB07SC – Hydronic Heater
BAYWVCC08SC – Hydronic Heater

EHUMD800 – Steam Humidifier (Poynette, WI)

The products listed above meet the requirements of being Assembled in the USA.

Since American Standard has a policy of continuous product improvement, it reserves the right to change design, model numbers, specifications and manufacturing locations, without notice.

Thanks for your business and your continued support.
You are greatly appreciated.

Sincerely,



R. Kaye Berry
Tyler – Residential Solutions
Product Support

